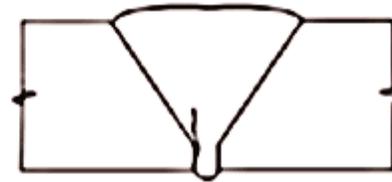


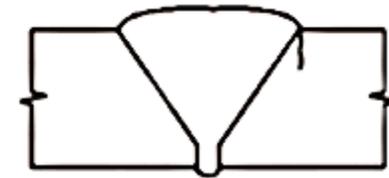
10
Toe Crack In Single Vee
MT/PT, UT



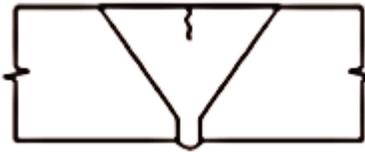
11
Toe Crack In Fillet
MT/PT, UT



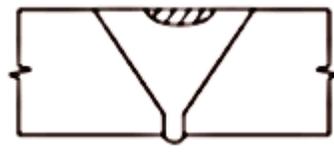
12
Root Crack In Single Vee
MT/PT, UT



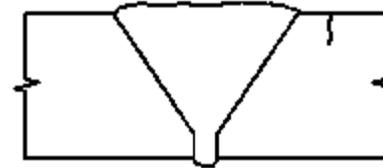
14
Centerline Crack, Single Vee
(surface beaking) MT/PT, UT



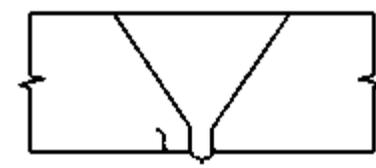
16
Circumferential Crack In
Single (sub-surface) UT, RT



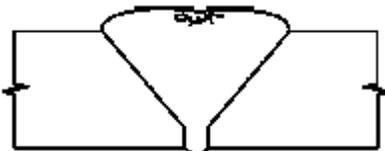
17
Transverse Crack In Single
Vee, flush crown MT/PT, UT



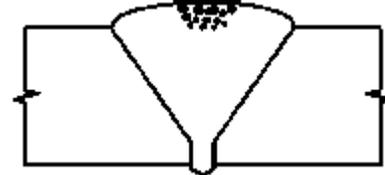
18
Base Metal Crack In Single Vee
(top HAZ area) MT/PT, UT



19
Base Metal Crack In Single Vee
(bottom HAZ area) MT/PT, UT



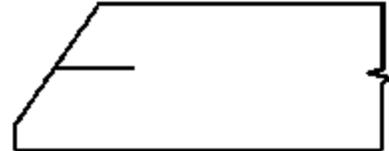
20
Crater Crack (crown stop-start
area) MT/PT, UT



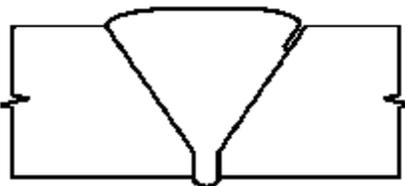
32
Porosity In Single Vee (surface
breaking) VT, MT/PT



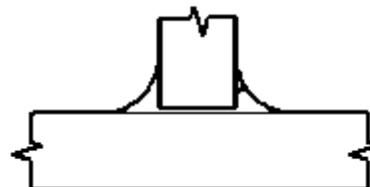
33
Porosity In Fillet (surface
breaking) VT, MT/PT



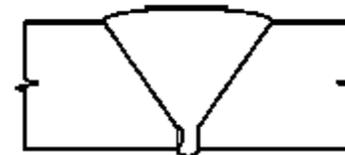
51
Lamination In Weld Prep
MT/PT, UT



53
Lack of Fusion In Single Vee
(surface breaking at crown)
MT/PT, UT



54
Lack of Fusion In Fillet (surface
breaking at crown) MT/PT



55
Lack of Fusion In Single
(surface beaking at root)
MT/PT, UT



80
Overlap In Fillet VT, MT/PT

Nákres vzorky s rozmermi

